

Approved By	Signature	Date
Quality Manager	Greg Carry	21/03/05
Managing Director	Alec Milligan	21/03/05
General Manager	Maura Burke	21/03/05

Description:

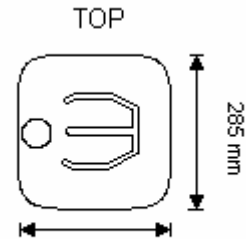
25 Litre UN Internal neck Container

Method of Fabrication:

Extrusion Blowmoulded.

Materials:

Body High Density Polyethylene
 Caps Polypropylene
 Bung washer EPDM

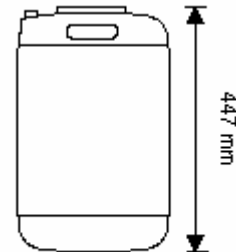


Colour:

As agreed at time of placing order.

Dimensions in mm:

Container Height 447
 Container Base 285 x 285



Tare Weight:

1350g +/- 20g.

Capacity:

25.0 Litres Nominal.
 27.8 Litres Brimful

Closure:

Suitable for use with a 2" Buttress bung.
 To be closed at a torque of 11 Nm

Packing:

Packed in shrink wrapped bales in lots of 48, 3 rows of 16.

Approvals:

All materials used in the manufacture of the container and bung conform to National/International foodstuff legislation.

UN Number

3H1/X1.4/250/ GB/4977**

(where ** = year of manufacture)

Revision History

Revision No	Effective Date	Brief description of change
001	20/01/03	General layout of specification changed.
002	21/03/05	Changed to incorporate UN approval number in alternate Material