

| Approved By | Signature | Date |
|-------------------|-----------------|------------|
| Quality Manager | Greg Carry | 31-08-2005 |
| Managing Director | Quality Manager | 31-08-2005 |

Description:

220 Litre MHX (Multihandling) drum.

Method of Fabrication:

Extrusion Blowmoulded.

Materials:

Body High Density Polyethylene
 Bungs Polypropylene
 Gasket EPDM

Colour:

As agreed at time of placing order.

Dimensions mm

Height of Drum 933 +/- 5
 External Diameter 595 +/- 5

| | | | |
|---------------------|----------|-----|------|
| Wall Thickness (mm) | Sidewall | Top | Base |
| | 2.5 | 3.0 | 3.0 |

Weight:

8.50kg +/- 0.10kg

Capacity:

220 Litres Nominal.
 225 Litres Brimful

Closure:

1. Two-Inch buttress internal-threaded bung with 3/4" recess for tap insertion.
2. Two-inch buttress solid bung.

Recommended Closing Torque:

17 Nm

Packing:

Loose in Trailer.

Approvals:

All materials used in the manufacture of the drum and bung conform to National/International foodstuff legislation.

UN Number:

UN 1H1/Y1.9/200/ GB/5077**

(** = year of manufacture).

Note: It is the customer's responsibility to ensure chemical and physical compatibility between the drum / container and product filled.

Revision History

| Revision No | Effective Date | Brief description of change |
|-------------|----------------|--|
| 002 | 06/01/2000 | |
| 003 | | General layout of specification changed. |
| 004 | 02/08/2005 | Changed to incorporate UN approval numbers in alternate Material |

