

| <u>Approved By</u> | <u>Signature</u> | <u>Date</u> |
|--------------------|------------------|-------------|
| Quality Manager | Greg Carry | 16/03/05 |
| Managing Director | Maura Burke | 16/03/05 |

Description:

120 Litre Opentop Drum.

Method of Fabrication:

Body: Extrusion Blowmoulded.
Lid: Injection Moulded

Materials:

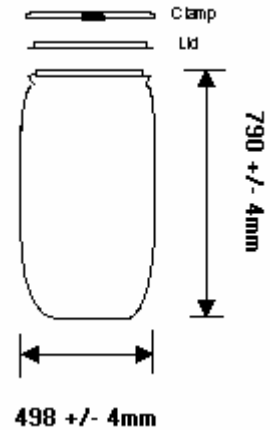
Body: High Density Polyethylene
Lid: Polyethylene
Gasket: Foamed Rubber.

Colour:

As agreed at the time of placing the order

Dimensions in mm:

| | | |
|------------------------------|-------------|------|
| Height of Drum (without lid) | 790 +/- 4mm | |
| Height of Drum (with lid) | 800 +/- 4mm | |
| Max. External Diameter | 498 +/- 4mm | |
| Wall Thickness (mm) | Sidewall | Base |
| Minimum | 2.5 | 3.0 |



Weight kg:

Body mass 4.50 +/- 0.10
Lid & clamp 1.50kg

Capacity:

120.0 Litres Nominal.
127.0 Litres Brimful.

Closures:

1. Polyethylene lid.
2. Galvanised steel clamp with C section and toggle action handle

Packing:

Loose in Trailer.

Approvals:

All materials used in the manufacture of the container and lid conform to National/International foodstuff legislation.

UN Number

UN 1H2/X237/S/GB/5080 or 1H2/X237/S/** GB/4932**
(Where ** = Year of Manufacture)

Note: It is the customer's responsibility to ensure chemical and physical compatibility between the drum and product filled.

Revision History

| Revision No | Effective Date | Brief description of change |
|--------------------|-----------------------|--|
| 007 | 13/02/1998 | |
| 008 | 14/01/2004 | General layout of specification changed. |
| 009 | 16/03/05 | Changed to incorporate UN approval numbers in alternate Material |